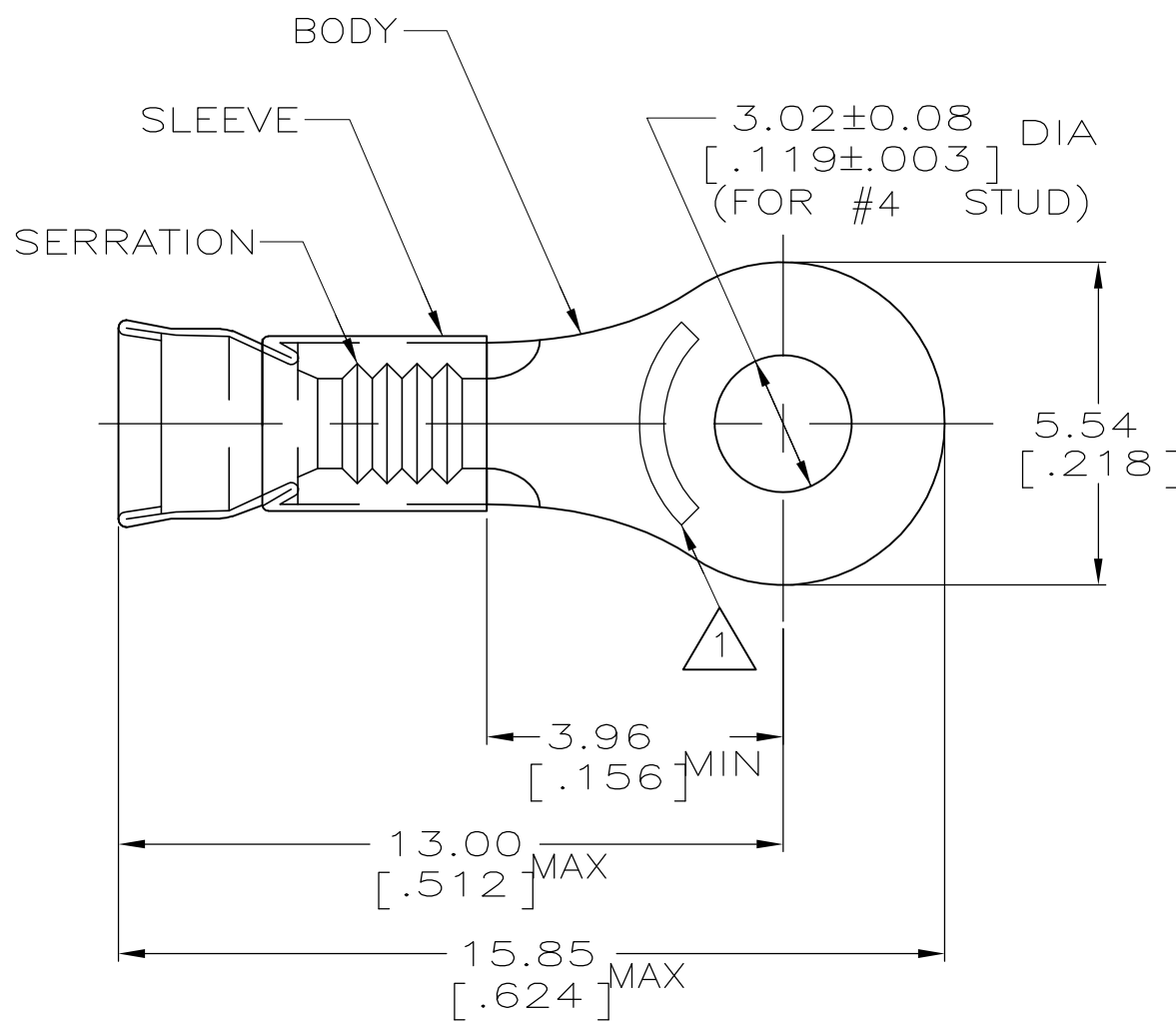


THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION
 © COPYRIGHT - BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.

LOC	DIST	REVISIONS					
G	14	P	LTR	DESCRIPTION	DATE	DWN	APVD
			K	REV PER ECR 08-015206	16JUN08	JR	TM



- 1 STAMP AMP 22-18* APPROX AS SHOWN
22-16 TERMINALS ARE STAMPED 22-18 IN ACCORDANCE WITH MILITARY SPEC MIL-T-7928
COMMERCIAL WIRE RANGE IS 22-16
- 2. WIRE INSUL DIA, 2.67-3.56 [.105-.140]
- 3. TONGUE MATL THK, 0.79±0.05 [.031±.002]
- 4 BODY, NICKEL-PLATE PER QQ-N-290.
- 5 BODY, GOLD-PLATE WITH NICKEL UNDERPLATE PER ASTM B-488.
- 6 MATERIAL: BODY - CU PER ASTM B152
SLEEVE - NI SILVER PER ASTM B122
- 7 MATERIAL: BODY - CU PER ASTM B152
SLEEVE - CU PER ASTM B152
- 8 BODY & SLEEVE: GOLD PLATE .000050 MIN THK PER MIL-G-45204 OVER .000050 MIN THK NICKEL PER QQ-N-290.
- 9 PRELIMINARY - NOT FOR PRODUCTION

260°C	8	7	1000	LOOSE PIECE	9 322363-2
260°C	5	6	1000	LOOSE PIECE	322363-1
343°C	4	6	1000	LOOSE PIECE	322363
MAX TEMP	FINISH	MATERIAL	QTY	PACKAGE TYPE	PART NO

AMP INCORPORATED CUSTOMER SERVICE SYSTEMS		MAX RECOMMENDED OPERATING TEMPERATURE: SEE CHART	THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L OLMEDA 100CT94 CHK M ELLIS 100CT94 APVD S BORTNER 100CT94	Tyco Electronics Tyco Electronics Corporation Harrisburg, Pa 17105-3608				
FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS PRODUCT INFORMATION CENTER 1-800-522-6752	FOR APPLICATION TOOLING ASSISTANCE CENTER TOOLING INFORMATION 1-800-722-1111	VOLTAGE RATING: -	DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.20 [.008] 3 PLC ± - 4 PLC ± - ANGLES ± -	NAME TERMINAL, RING TONGUE, STRATOTHERM, DIAMOND GRIP, WIRE SIZE: 22-16 AWG		SIZE A3	CAGE CODE 00779	DRAWING NO C-322363	RESTRICTED TO -
FOR ORDER ENTRY 1-800-526-5142	THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		MATERIAL SEE TABLE	FINISH SEE TABLE	WEIGHT -		CUSTOMER DRAWING	SCALE 6:1	SHEET 1 OF 1	REV K